



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3001
Job Sheet 168216



Part No: 646.3001

Job Qty: 6 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/22/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea		11/22/17	0.00	0.00	Start Up Stores/Pkg-2	
110	Packaging	6 pcs		11/22/17	0.00	0.00	Packaging1	
120	Small Fab	6 pcs		11/22/17	0.00	6.59	Small Fab	
130	QC	6 pcs		11/22/17	0.00	0.00	QC5	
140	Packaging	6 pcs		11/22/17	0.00	0.00	Packaging3	
150	QC21-SA	6 Ea		11/22/17	0.00	0.00	QC21	

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV OCT 2018
Descriptions: 598: exp. date: 2018
150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	6 Ea (1 ea)	90-Start up Operation	
646.3011	RH Half	6 Ea (1 ea)	90-Start up Operation	
646.3012	Lower Guide	6 Ea (1 ea)	90-Start up Operation	
646.3013	Blade	6 Ea (1 ea)	90-Start up Operation	
646.3014	Blade	6 Ea (1 ea)	90-Start up Operation	
646.3015	Blade	6 Ea (1 ea)	90-Start up Operation	
MS21042L08	Nut	114 Ea (19 ea)	90-Start up Operation	
MS27039-08-19	Screw	114 Ea (19 ea)	90-Start up Operation	
NAS1149FN832P	Washer	228 Ea (38 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	6	10	0
	646.3011	6	6	0
	646.3012	6	19	0
	646.3013	6	13	0
	646.3014	6	17	0
	646.3015	6	12	0
	MS21042L08	114	1,148	0
	MS27039-08-19	114	1,028	0
	NAS1149FN832P	228	4,920	0

000660

DART
AEROSPACE

S040509



Lower Cable Cutter Assembly

PART NO:
Original Serial #: S040509
Revision:
Operation:
Change No:

646.3001

Start up Operation
02/08/18
Job No: 168216

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Part Specifications

Specifications could not be found.

Plex 2/8/18 10:24 AM dart.quirion.sonia



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Master Unit 000660

Tel (613) 632-5200

Containers on Master Unit 000660				
Serial No	Part No	Customer Part No	Status	Quantity
F160999	646.3010		Allocated	2
F164113	646.3010		Allocated	2
S040497	646.3010		Allocated	2
S031611	646.3011		Allocated	2
S031931	646.3011		Allocated	4
S040498	646.3012		Allocated	6
F164368	646.3013		Allocated	1
S040499	646.3013		Allocated	5
F161726	646.3014		Allocated	4
F164521	646.3014		Allocated	2
S040500	646.3015		Allocated	6
S040502	MS21042L08		Allocated	114
S040503	MS27039-08-19		Allocated	114
S040506	NAS1149FN832P		Allocated	228